# Threaded Stem Casters

## Light, Medium, & Heavy Duty

Within the tables to the right, you'll find threaded stem casters for every conceivable application and, of course, in light, medium, and heavy duty ranges. All models have double ball bearing swivels, and hardened raceways, with replaceable nut and bolt axles, and a standard zinc plate finish. Additional stems may be available for that ultra special usage. See pages 12-13.

### 024-3OX

- Light duty
- Wide selection of threaded stems
- No rigid models available
- WK Brakes are available for all sizes

### 054-4BF

- Medium duty
- Rigid models available
- WK Brakes are available with swivels only

### 074-4US

- Heavy duty
- Rigid models available
- WK Brakes available with swivels
- Equipped with lubrication fittings for swivel and anti-friction bearing wheels

### *Optional Extras:*

**TG Thread Guards**
cannot be used with WK brakes

**WK Brake**
locks wheel, not used with Thread Guards, swivel only

**LIGHT DUTY: 024 SERIES SWIVEL**

| WHEEL SPECIFICATIONS | | | | CATALOG NUMBER | Approx. Weight | Swivel Radius | Height Less Stem | STEM DIMENSIONS | |
|---|---|---|---|---|---|---|---|---|---|
| Diameter inches | Width inches | Type | Cap Each lbs | Plain & Oilite Self Lubricating Bearings | lbs | inches | inches | Standard in | Variations Available in |
| 2 | ⅞ | Payron | 100 | 024-2PS | ½ | 2 | 2¾ | 5/16 –18 X 1½ | ⅜ –16 X 1½<br>7/16 –14 X 1½<br>7/16 –14 X 2½<br>½ –13 X 1½ |
| | | Payflex | 75 | 024-2OX | | | | | |
| | | Payrock | 100 | 024-2OH | | | | | |
| 2½ | ⅞ | Payflex | 75 | 024-2½OX | ¾ | 2½ | 3 7/16 | ⅜ –16 X 1½ | |
| | | Peejay | 110 | 024-2½PJ | | | | | |
| 3 | 3 1/32 | Payflex | 100 | 024-3OX | 1 | 2¾ | 3 1 1/16 | | |
| | | Payrock | 125 | 024-3OH | | | | | |
| 4 | 3 1/32 | Payflex | 110 | 024-4OX | 1¼ | 3⅜ | 4⅝ | | |
| | | Payrock | 135 | 024-4OH | | | | | |
| 5 | 3 1/32 | Payflex | 125 | 024-5OX | 1½ | 4⅛ | 5⅝ | | |
| | | Payrock | 145 | 024-5OH | | | | | |

**MEDIUM DUTY: 054 SERIES SWIVEL**

| WHEEL SPECIFICATIONS | | | | CATALOG NUMBER | | Approx. Weight | Swivel Radius | Height Less Stem | STEM DIMENSIONS | |
|---|---|---|---|---|---|---|---|---|---|---|
| Diameter inches | Width inches | Type | Cap Each lbs | Plain, Oilite, Delrin Bearings | Roller, Ball Bearings | lbs | inches | inches | Standard in | Variations Available in |
| 2½ | 1 | Payron | 200 | 054-2 1/2PS | | 1¾ | 2½ | 3 5/16 | 7/16 –14 x 1½ | ½ –13 x 1½<br>⅝ –11 x 2 |
| | 1⅛ | Payflex | 125 | 054-2 1/2OX | | 1¼ | | | | |
| | | Payrock | 175 | 054-2 1/2OH | | | | | | |
| 3 | 1¼ | Payron | 210 | 054-3PS | 054-3US | 2½ | 2⅞ | 4 | ½ –13 x 1½ | ¾ –10 x 4<br>⅝ –11 x 2 |
| | 1⅜ | Payrock | 125 | 054-30X | | 1¼ | | | | |
| | | Payrock | 210 | 054-30H | | | | | | |
| 4 | 1¼ | Payflex | 165 | 054-40X | | 2½ | 3 5/16 | 4⅞ | | |
| | | Payrock | 255 | 054-40H | | | | | | |
| | 1⅛ | Mirakush | 200 | 054-4DR | 054-4BR | 2⅛ | | | | |
| | | Miratek | 240 | 054-4DF | 054-4BF | | | | | |
| 5 | 1¼ | Payflex | 165 | 054-50X | | 3 | 4 5/16 | 6 1/16 | | |
| | | Payrock | 255 | 054-50H | | | | | | |
| | 1⅛ | Mirakush | 200 | 054-5DR | 054-5BR | 2½ | | | | |
| | | Miratek | 240 | 054-5DF | 054-5BF | | | | | |

Rigid Models are available. To order, use Swivel Catalog Number and add Suffix "R", as "054-4DF-R".
Standard Stem sizes will be furnished unless otherwise specified. Additional Wheels and other options are available. See 050 Series; pages 16-17.

**HEAVY DUTY: 074 SERIES SWIVEL**

| WHEEL SPECIFICATIONS | | | | CATALOG NUMBER | | Approx. Weight | Swivel Radius | Height Less Stem | STEM DIMENSIONS | |
|---|---|---|---|---|---|---|---|---|---|---|
| Diameter inches | Width inches | Type | Cap Each lbs | Plain, Oilite, Delrin Bearings | Roller Bearings | lbs | inches | inches | Standard in | Variations Available in |
| 4 | 1⅜ | Payron | 425 | 074-4PS | 074-4US | 5 | 3¾ | 5⅜ | ¾ –10 x 2½ | ⅝ –11 x 2<br>&<br>Consult Factory |
| | 1½ | Payflex | 200 | 074-4OX | | 3¾ | | | | |
| | | Payrock | 30 | 074-4OH | | | | | | |
| | | Mirakush | 300 | 074-4DK | 074-4UK | | | | | |
| 5 | 1½ | Payron | 500 | 074-5OS | | 6 | 4 5/16 | 6⅜ | | |
| | | Payflex | 240 | 074-5OX | | 4¾ | | | | |
| | | Payrock | 350 | 074-5OH | | | | | | |
| | | Mirakush | 350 | 074-5DK | 074-5UK | | | | | |

Rigid Models are available. To order, use Swivel Catalog Number and add Suffix "R", as "074-4DK-R".
Standard Stem sizes will be furnished unless otherwise specified. Additional Wheels and other options are available. See 070 Series; pages 22-23.